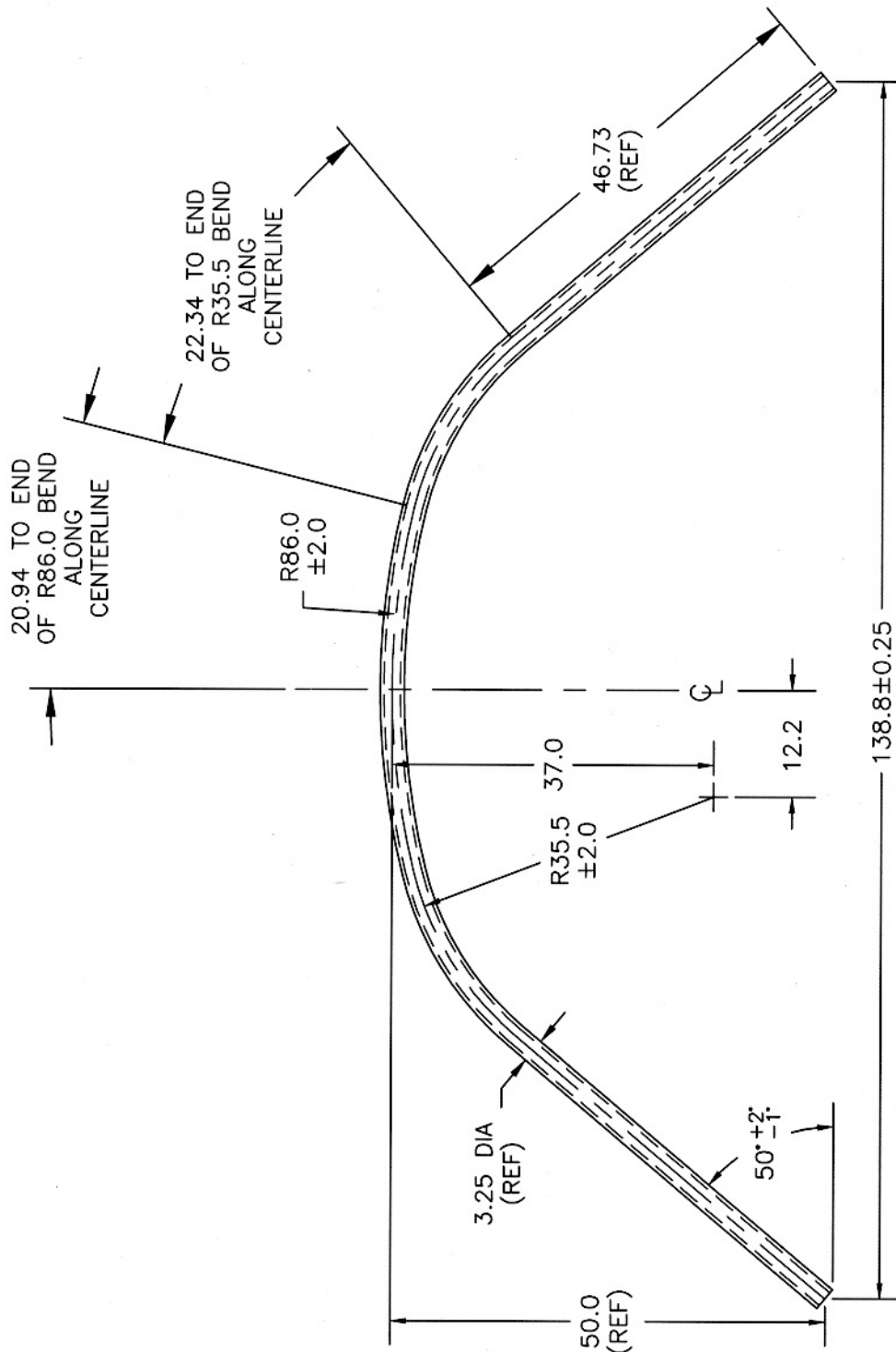


**DART**

DESIGN		DRAWN BY		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED		APPROVED		DRAWING NO. D2890
DATE	02.10.18	TITLE	AFT CROSSTUBE	REV. B SHEET 1 OF 1
A	99.05.21	NEW ISSUE		SCALE 1:20
B	02.10.18	ADD TANGENT LENGTHS; CHANGE NOTES		

**RELEASED**  
02.10.28 **NOTES**

- 1) MATERIAL: MANUFACTURE FROM D6008-180 ( $\phi 3.25$  OD x 0.438 WALL)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BEND PROGRESSIVELY WITH MINIMUM OF 3 PASSES
- 6) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.

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